

# InstaCote Recoat Primer

## Urethane Primer

### Typical Physical Properties

#### WET

Solids	
By Weight	60% to 70%
VOC	0.2 lbs/gal
Coverage	1 gallon - 230 to 250 sq.ft.
Weight/gallon	9 lbs
Dry time 25° C	1/2 to 1 hour (can vary slightly)
Recoat	4 hours
Shelf life	Indefinite if sealed after use
Clean up solvent	Xylene, MEK, Isopropyl alcohol, Methyl Pryolidone
Thinner	Never Recommended

Used on the following substrates:

Priming InstaCote SE, ML-1, ML-2, M-25  
Old coatings (epoxies, urethanes and acrylics)  
Wood  
Concrete  
Steel  
Stainless Steel  
Plastic substrates of various types (pre-testing is recommended)

\* This is a moisture cure primer. Apply as thin as possible and avoid pooling as the material will foam slightly in the pocks that are formed.